NEUATION TECHNOLOGIES



iSTIR 2200M

PRODUCT USER MANUAL

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1. INTRODUCTION

This manual provides important safety information for this Magnetic Stirrer. It should be kept near the equipment for quick & easy reference. This stirrer is specially designed for precise control of stirring speed which allows gentle to vigorous mixing with speed ranging from 200 to 2200 RPM with a maximum capacity of 20 liter beaker in various laboratory procedures. It also comes with a programmable pulse mode for better mixing. The space saving Stirrer is designed with utmost safety in a concealed design meeting IP21 protection.

2. INTENDED USE

This magnetic stirrer is suitable to use for mixing the liquids with maximum capacity of 20 Ltr. It is designed for use in general laboratories, pharmacies, schools and universities.

3. SAFETY INSTRUCTIONS

In order to use this equipment properly & safely every user must read the user manual & observe safety instructions.

- 1. Place device on a flat, stable, clean, non-slippery and fire-proof surface.
- 2. Ensure that only trained staff use the device. Keep the instructions manual in place where it can be accessed easily.
- 3. Beware of the possible effects of magnetic field on pacemakers, data media, etc.
- 4. Properly lift the device with both hands while moving or installing.
- Do not place any steel or magnetic material on the top surface except the recommended magnetic stirring bar with beaker or flask in between. Doing this can affect the magnetism of device.

3. SAFETY INSTRUCTIONS

- 6. Wear your personal protective equipment in accordance with the hazardous category of the media to be processed. Otherwise, there is a risk from:
 - Splashing and evaporation of liquids.
 - Ejection of parts.
 - The release of toxic or combustible gases.
- 7. The top surface must be clean and kept intact. Wear protective gloves while cleaning the device. Usea soft mild cloth to clean. WARNING
- Do not use damaged beaker, flask, stirring bar or any other component for operation. It may affect the efficiency of the device.
- 9. Reduce the speed if:
 - If the medium splashes out of the vessel due to high speed.
 - If the appliance is not running smoothly.
 - If the container moves on the base plate.
- 10. Do not move the device when it's connected to power supply or during its operation.
- 11. Ensure that the product is used only for specified operation. It should not be used for shaking hazardous or reactive solutions.
- 12. Give specific attention to the risks associated with:
 - Flammable materials

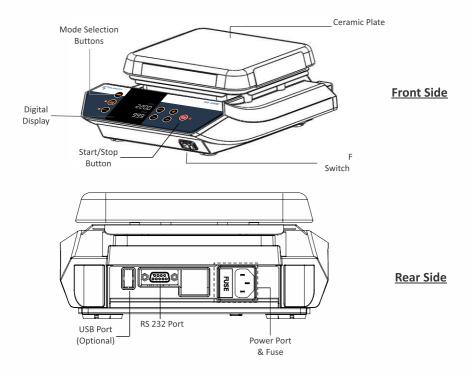


- Flammable media with low steam pressure
- Overfilling of medium
- Incorrect vessel size
- Unstable vessel
- Glass breakage

3. SAFETY INSTRUCTIONS

- 13. Note that, there is a possibility of contamination or unwanted chemical reaction.
- 14. The rating of power supply must match with the specified rating.
- 15. Process pathogenic materials only in a closed vessel under a suitable extractor hood. Do not operate the appliance in explosive atmospheres, with a hazardous substance or under water.
- 16. Only that liquid should be used for mixing which does not react dangerously to the extra energy produced through processing. This also applies to any extra energy produced in other ways. For example: Through light irradiation, through surrounding temperature etc.
- 17. Abrasion of the dispersion equipment or the rotating accessories can get into the medium you are working on.
- 18. In the case of power failure or mechanical interruption, stirrer will not start automatically after the restoration of power if its auto start mode is not activated. Due care should be taken.
- 19. To protect do not cover the device, even partially, with elements such as metallic plates or sheets otherwise it may overheat. Ensure that mounting plate remains clean.
- 20. The socket must be earthed (protective ground contact)
- 21. Do not use the device if the ceramic set-up surface is damaged e.g. scratches, splinters or corrosion. A damaged set-up surface could break if used.

4. STANDARD PARTS



5. ACCESSORIES

- Magnetic Stirring Bar
- Power Cord
- User Manual and Warranty Card

6. INSTALLATION

This magnetic stirrer is provided in a packed box. Open the box, then remove the packaging and gently place the device on the firm & leveled surface. Take care while unpacking & removing all accessories. The user manual should be kept with the device for easy access. Please keep all packaging in safe storage for at least two years for warranty purpose.

6. INSTALLATION

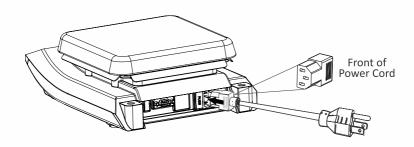
6.1 LOCATION & MOUNTING

Place the stirrer on a flat and leveled surface & ensure that all the four legs of this stirrer stand on the surface firmly. Avoid installing on a slippery surface or surface prone to vibration.

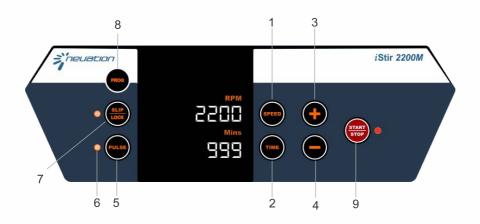
- 1. Ideal ambient temperature is 25° C \pm 1° C; avoid placing the unit in direct sunlight.
- 2. Keep clearance of at least 20 cm from all side to guarantee the cooling efficiency.
- 3. Keep the unit away from heated solution to avoid sample temperature issues.
- 4. Do not place the equipment at a place where it becomes difficult to operate it.

6.2 CONNECTING POWER CORD

- 1. Connect one end of the power cord to the rear side of the stirrer and another end to the power supply as shown in the figure below.
- 2. Push the power cord firmly for proper connection and turn ON the main switch.
- 3. Make sure that input power source is according to stirrer requirement



7. USER INTERFACE & DISPLAY



<u>User Interface</u>				
1) Speed	: Press "Speed" to select Speed value. Then press "+/-" to set Speed value in RPM.			
2) Time	: Press "Time" to select time value. Then press "+/-" to set Time value in minutes.			
3) Increment 4) Decrement	: Press "+" to increase values. : Press "-" to decrease values			
5) Pulse Mode	: Press "Pulse" to activate the pulse mode in any operation. Long pressing "Pulse" lets user select timings for pulse mode from 30 sec to 99 sec.			
6) Pulse LED	: Pulse LED glow to indicate Pulse mode activation.			
7) Slip/Lock	: Short Press "Slip/Lock" to activate Slip detection feature OR by long pressing "Slip/Lock" Keypad LOCK mode safety feature gets activated.			
8) PROG Button: Long press "Prog/Mode" to activate Program Mode.				
9) Start/Stop	: Press "Start/Stop" to Start or Stop any operation.			
Important Note	e :By default, motor rotates in clockwise direction.			

8. FEATURES

- 1. High performance stirrer optimum use of laboratory space
- 2. Variable speed and time setting with digital display.
- 3. Brushless DC motor for long life and maintenance free operation.
- 4. Noiseless and consistent stirring.
- 5. Closed design allows easy cleaning and protects the equipment against penetration of liquids.
- 6. Programmable pulse mode for vigorous stirring.
- 7. Nonslip strength rubber feet.
- 8. Stirring bar Slip detection feature.
- 9. Keypad lock feature for safety.
- 10. Inbuilt memory storage for various programs.
- 11. Remote operation with the data logger.
- 12. Auto-Start Mode.

9.1 Switching On the device

Plug the power cord into its socket on the rear panel, now connect the power cord to AC power output. Now switch ON the mains and switch ON the stirrer from the front side, as shown in figure. The power LED on its front panel will glow.



Important Note: Values of any parameter or mode will get set saved only after the respective display blinks for 5 times.

9.2 Setting Time

The time in the display will show in minutes. The stirrer timer set for operation is in between 1 min to 999 mins and infinite. Infinite time is seen as " \mathfrak{X} ". To set time, press "TIME" button and then set the value by pressing "+/-" button. When time button is pressed, the "Mins" display will blink indicating the time value is selected. Once time value is selected, single press "+/-" will increase or decrease time value by 1min.

Long press increment or decrement button to quickly increase or decrease time value. Time value gets saved after 5 blinks. The timer is a countdown timer showing remaining time left. Once time is over, the stirrer stops.

9.3 Setting Speed

Speed is displayed as RPM. The minimum and maximum speed of stirrer is 200 RPM and 2200 RPM respectively. When the equipment is used for the 1st time, the speed will be set to zero and shown as "0". Once speed value is selected, single press "+/-" will increase or decrease speed value by 10 RPM. Long press

"+/-" to quickly increase or decrease speed value. Speed value gets saved after 5 blinks.

9.4 Slip Detection Mode

To activate the slip detection mode single press the "SLIP" which makes the LED near the "SLIP" glow indicating that slip detection mode is activated.

Working of Slip Detection Mode

When the slip detection mode is active and if the stirrer bar slips away from the stirring motion, then the system will restart by reducing the value of SET RPM by 100 RPM. If still the stirrer bar slips then again the system will restart by reducing the SET RPM value by 100 RPM till 200 RPM (minimum value).

Note: This is applicable only when the speed reaches the SET RPM. It is not applicable during its RAMP UP or RAMP DOWN.

9.5 Pulse Mode Operation

Press "Pulse" to start pulse mode operation. In pulse mode, the stirring direction will change between clockwise and counter-clockwise direction for every 30 seconds which can be set from 30 to 99 seconds. Upon the selection of "PULSE", pulse button will glow. Again press the "Pulse" button to STOP pulse operation.

9.6 Programmable Pulse Mode Operation

By default, the pulse mode cycle time is 30 seconds (i.e. 30 seconds clockwise and 30 seconds anti-clockwise). With programmable pulse mode, the user can modify cycle time from 30 secs to 99 secs. Long press the pulse button to select pulse mode cycle time. The time display will change to "s 30" where "30" means pulse cycle time in seconds - this indicates that user can now modify pulse cycle time. Then press increment or decrement button to modify cycle time between 30 secs to 99 secs.

9.7 Program Mode

Program mode operation is the feature which allows user to save 99 programs which can have different speed parameters. The user can use any of this program simply by turning ON the program mode.

To turn ON the program mode, Long press "PROG" the display will blink and show "P01" indicating program mode is activated. The user can select any program from "P01 to P99" by pressing "+/-". Once required program is selected, press "Speed" to select and set speed value, press "Time" to select and set time value.

Once all values are set the display will blink 5 times and after that, all the selected values of different parameters will get saved in respective program. If the user wants to set another program then while the display is blinking press the "+/-" to move to the next program and set the values in next program. If the user wants to modify previously saved program than first Long press the "PROG" to activate program mode, select the program which you want to modify by pressing "+/-".

Now the selected program will show previously saved values of parameters. The user can change the values of parameters as per need, once all parameters are fed, the program will be saved automatically with new values after the display showing the selected program number blinks for 5 times.

9.8 Line Program selection

To turn ON the line program, long press "PROG" button. The user can find LP 1 either before PO1 i.e, by pressing "-" button or after ATS mode i.e, by pressing "+" button. After selection of LP 1, the user can set all parameters like speed & time and then the selected program will get saved after 5 blinks. After filling all the parameters in LP 1, LP 2 will appear and the user can repeat the above process to save all the parameters. This particular product has 5 line programs.

After user inputs all the parameters in the line programs as per his/her discretion, press "START" to run the line programs.

If user wishes to save and run only 2 line programs or 3 line programs etc, he/she can set the value as per the number of line program and when screen goes to the next line program, set speed value to 0 (zero).

Then by pressing time button select END at time display by pressing "+/-" button to end further addition. Following this, home screen would be displayed and the user can run the Stirrer.

9.9 Auto Restart Mode

In the case of power failure or disconnection of AC power cord, when stirrer is restarted the previous set values of parameters will appear on display but it will not count the time for which it has already been used. To keep the count you have to operate the stirrer in Auto Restart mode.

To select Auto Restart Mode, Long Press the "PROG" to enter into program selection menu. In program mode between P99 and P01 Auto Restart Mode can be selected by pressing "+/-". The display will show "ATS" indicating that the Auto Restart Mode is activated.

9.10 Keypad Lock Mode

This mode is useful when the user doesn't want to change set values of parameters while the stirrer is operating. This mode enables you to lock your operating keys. By Long Pressing the "LOCK" this mode will be activated which is indicated at RPM display which shows "LON".

After setting the values of parameters and activating Keypad Lock Mode press "Start" to start the operation of the stirrer with the keypad lock. While operating stirrer in Lock Mode only the "Start/Stop" and "Lock" will remain active and rest of the buttons will not operate when the stirrer is running.

To deactivate Keypad Lock Mode long press the "LOCK" and the "RPM" display will show "LOF" indicating Keypad Lock Mode is deactivated.

10. TROUBLESHOOTING

Any type of malfunction during operation can be identified by the error message on display. Proceed as follows in such cases.

1. Problem: No Display

Solution: 1) Check main power is available

- 2) Check that power adaptor is working properly and it is properly connected at both ends.
- 3) If the problem still persists then call authorised service person

2. Problem: Err 7

Root Cause: Internal Temperature of device exceeds 80°C

Solution: 1) Switch off the device and allow it to cool down then Switch On

2) If the problem still persists then call authorised service person

11. MAINTENANCE & CLEANING

- 1. To clean the housing of the device from dyes, building materials or cosmetic materials use isopropyl alcohol as the cleaning agent.
- 2. To clean the housing of the device from food materials or fuels, use water containing detergent as cleaning agent.
- 3. Wear proper protective gloves while cleaning the instrument.
- 4. Be careful that no liquid enters the device during cleaning.
- 5. Kindly contact suppliers before using any other methods for cleaning.

This instrument is maintenance free. However, it is subjected to natural wear and tear on parts and their statistical failure rate. If it requires any service kindly contact the suppliers.

12. TECHNICAL SPECIFICATIONS

Product	iStir 2200M	
Motor Type	BLDC	
Number of Stirring positions	1	
Stirring quantity in Ltr(max)	20 Ltr	
Motor Rating Input-Output	60-30 W	
Speed Range	200 - 2200 RPM	
Accuracy in RPM	+/- 1 RPM	
Recommended Stirring bar length	25 mm	
Setup Plate material	Ceramic Plate	
Set-up plate dimensions	180 x 180 mm	
Dimensions (L x W x H)	225 x 330 x 113 mm	
Weight	4.5 Kg	
Permissible ambient temp.	5 - 40°C	
Permissible relative humidity	80%	
Protection class according to DIN EN	IP 21	
RS 232 Interface	Yes	
Product Operating Voltage	230VAC / 115 VAC	
Power Consumption	35 W	

TECHNICAL DATA

Product	Units	iStir 2200M
Operating voltage range/Frequency	VAC/Hz	230+/-10% / 50
Or	VAC/Hz	115+/-10% / 60
Display		
Timer	Minute	999 & Infinite
Display timer resolution	Minute	1
Timer measuring resolution	Second	1

Stirring		
Number of Stirring position	-	1
Motor	-	Brushless DC motor
Max. power input of motor	W	60
Max. power output of motor	W	30
Speed range	rpm	2002200
Increment Step	rpm	10
Default direction of rotation	CW/CCW	CW (Clockwise)
Speed variation, No load, 115/230V, at 2200rpm, RT 25°C	%	(+/-) 0.22
Speed control	-	Keypad
Stirrer bar length min.	mm	24
Stirrer bar length max.	mm	60

TECHNICAL DATA

Product	Units	iStir 2200M		
Max. Stirring quantity	L	20		
Sensor in medium detection (Error 5)	-	Yes		
Adjustable pulse mode	-	Yes		
Break detection stirrer bar	-	Yes		
Programs	-	yes (up to 99)		
Remote pendant	-	Optional		
Keypad lock mode	-	Yes		
USB interface	-	Optional		
Stirrer autostart mode (in case of power cut off)	-	Yes		
Permitted ambient temperature	°C	(+)5 to (+) 40		
Permitted relative humidity	%	50		
Protection class acc. DIN EN 60529	-	IP 21		
Weight range variation	%	2		
Overvoltage category	-	-		
Protection class	-	-		
Dimensions	mm	220 x 330 x 115		
Weight	kg	4.5		
Subject to technical changes!				

13. WARRANTY STATEMENT

This product is warranted to be free from defects in material and workmanship for a period of two (2) years from the date of purchase. Your product will be duly repaired upon prompt notification in compliance with the following conditions:

This warranty is valid only if the product is used for its intended purpose and within the guidelines specified in this instruction manual. This warranty does not cover damage caused by accident, neglect, misuse, improper service, natural forces or other causes not arising from defects in original material or workmanship. This warranty does not cover any incidental or consequential damages, commercial loss or any other damages from the use of this product.

The warranty is invalidated by any non-factory modification, which will immediately terminate all liabilities on us for the products or damages caused by its use. The buyer and its customer shall be responsible for the product or use of products as well as any supervision required for safety. If requested the products must be returned to the distributor in well packed and insured manner and all shipping charges must be paid.

Some states do not allow limitation on t

he length of implied warranties or the exclusion or limitation of incidental or consequential damages. This warranty gives you specific legal rights. This warranty is given expressly in lieu of all other warranties, expressed or implied.

The purchaser agrees that there is no warranty of merchantability or of fitness for any intended purpose and that there are no other remedies or warranties, expressed or implied, which extend beyond the description on the face of the agreement. This warranty is only applicable to the original purchaser.

13. WARRANTY STATEMENT

Products received without proper authorization will not be entertained. All items returned for service should be sent postage prepaid in the original packaging or other suitable carton, padded to avoid damage. We will not be responsible for damage incurred by improper packaging.

All items returned for service should be set postage prepaid in the original packaging or other suitable carton, added to avoid damage.

This warranty is valid only if the warranty is registered with the supplier within 30 days from the date of purchase.

14. PRODUCT DISPOSAL

In case the product is to be disposed of, the relevant legal regulations are to be observed.

Information on the disposal of electrical and electronic devices in the European Community

The disposal of electrical devices is regulated within the European Community by national regulations based on EU Directive 2012/19/EU on waste electrical and electronic equipment (WEEE). According to these regulations, any devices supplied after 13.06.05 in the business to a business sphere, to which this product is assigned, may no longer be disposed of in municipal or domestic waste. They are marked with the following symbol to indicate this.



As disposal regulations within the EU may vary from country to country, please contact your supplier if necessary.